



PROVEN PERFORMANCE

CUSTOMER APPLICATION

- P20 alloy tool steel, 34 HR_c
- Ø2.000" cutter, z = 4
- SDMT 120512-GH GA4230 inserts
- 0.040" depth of cut
- 500 ft/min cutting speed
- 0.084" feed/tooth (321 inches/min table feed)
- **45 minutes tool life!**