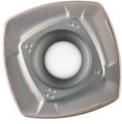








## GEOMETRIES

Designation	Application	Insert
<b>GM</b>	Medium machining with lower cutting forces	
<b>GH</b>	Roughing with highest edge security	

## GRADES

Grade	Workpiece Materials	Application
<b>GA4230</b>		Universal, first-choice grade with broad application range. PVD TiAlN+ coating with excellent heat and oxidation resistance characteristics.
<b>GA4225</b>		Complementary grade for steel, stainless steel and cast iron materials. PVD AlCrN coating with high hardness substrate offers increased wear resistance.
<b>GP2115</b>		Best for steel machining with stable set-ups. MT-CVD dual layer TiCN and Al <sub>2</sub> O <sub>3</sub> coating with extremely hard substrate offers high wear resistance.
<b>GM2140</b>		Outstanding performance in austenitic and ferritic, martensitic and PH stainless steels. MT-CVD coated grade with secondary application in titanium and HRSA materials.
<b>GS4130</b>		Primary application in titanium and iron-based, cobalt-based and nickel-based heat resistant alloys. Latest PVD TiAlN coating technology with complementary use in stainless steels.