



PROVEN PERFORMANCE

CUSTOMER APPLICATION

- 422 stainless steel forging w/scale, 48 HR_C hard spots
- Ø3.000" cutter, z = 6
- SDMT 120512-GM GM2140 inserts
- 0.060" depth of cut
- 393 ft/min cutting speed
- 0.047" feed/tooth
- 141 inches/min table feed
- **95 minutes tool life!**